

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

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NOTE:

UN CONTROLLED COPY		3	
NOTE:			
1. PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.			
R105208045		Ø45x25THK	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION
SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)
MATERIAL			
PRODUCT		BMRCL METRO CARS	
REF DRG			
MATERIAL		IS:2062-06, E250WA	
HEAT TREAT.		APPD	MS
SURFACE TREAT.		REVD	DB
TITLE		CHKD	DB
PLUG		DRWN	JC
SCALE		SHEET	Wt.(Kg)
2:1		1 OF 1	0.112
DRG No.		ALT	
926-81125		0	
beml BEML LIMITED			
NEW FRONTIERS, NEW DREAMS			
ALT.NO.		ECN NO/CHANGES	
DATE		BY	
CHKD		APPD	
SURFACE ROUGHNESS			